

SY. 00000

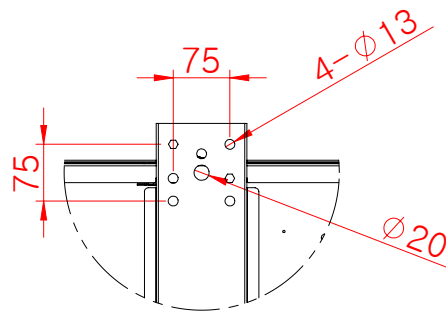
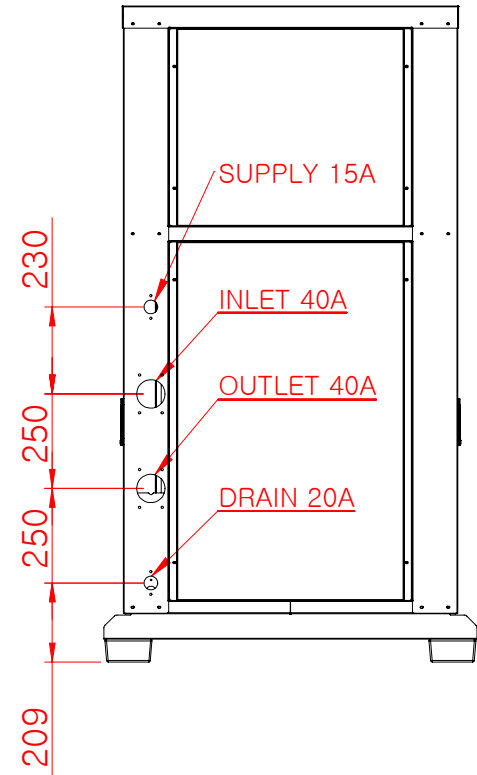
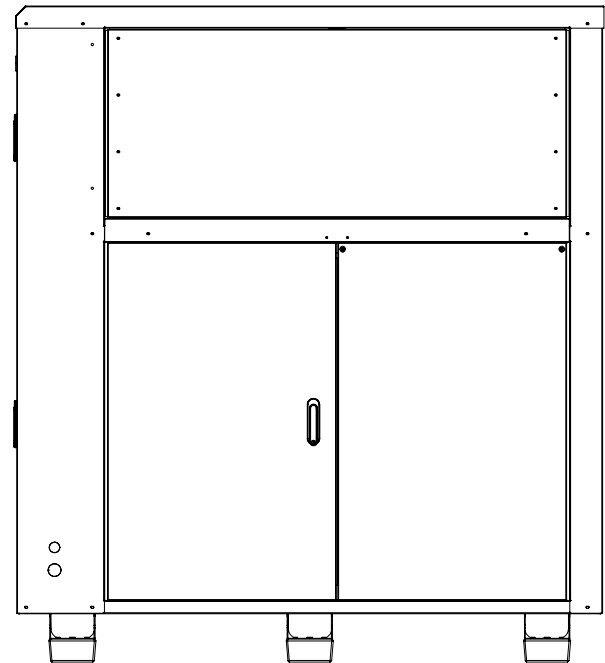
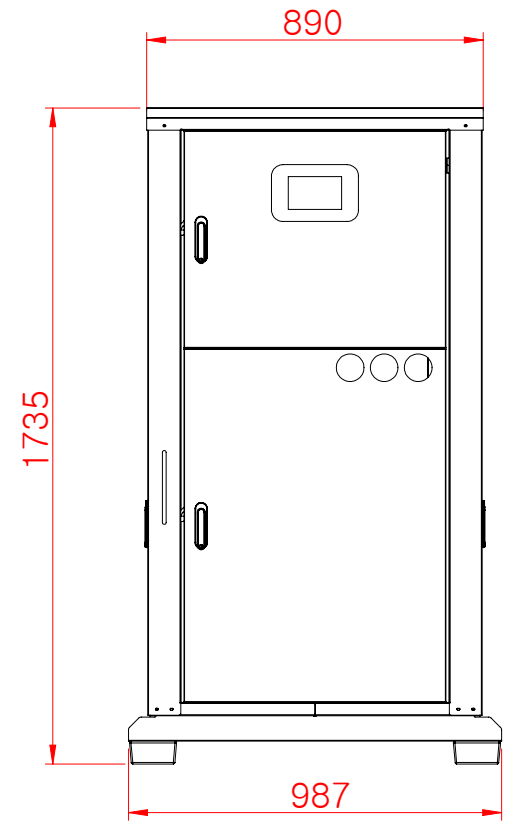
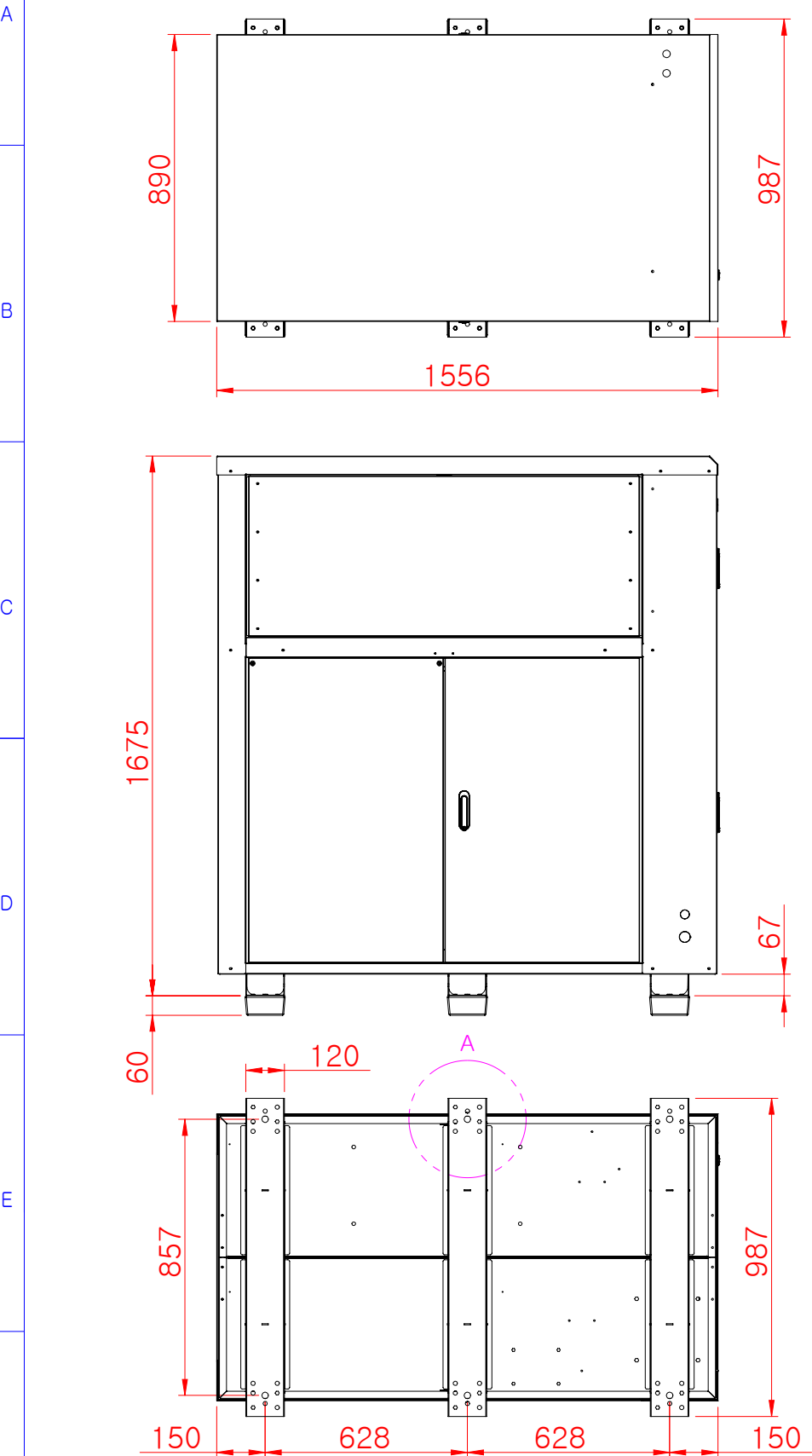
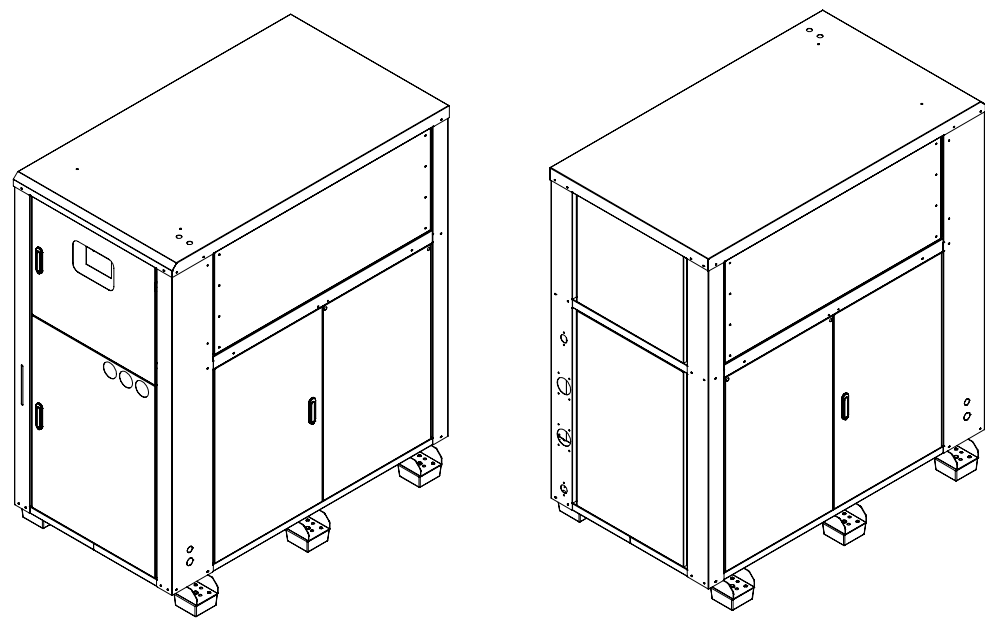
000-075N_TOTAL_ASSY_R03

11\$ - SIT

SURFACE FINISH

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- NOTE
- 1. 지정색 도장할 것.
 - 2. 도시하고 지시없는 라운드 R3.
 - 3. 날카로운 모서리 및 버어 제거할 것.
 - 4. 밴딩R은 최소로 할 것.
 - 5. 각 연결부 용접할 것.
 - 6. 용접후 사상할 것.



상세 A
축척 1 : 10

SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED	APPROVE

GENERAL TOLERANCE (MACHINING)		UNSPECIFIED CHAMFERS	C0.5	APPROVE		TITLE	DCC-100(L)		Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED	R1	CHECKED	ASS'Y	외형도		SCALE	1:20
OVER ~ TO	ENESS	MAL	RADII		DESIGNED	J.H.MOON	MODEL	MAT.		W.T329.79kgF
0.5 ~ 6	±0.05	±0.1	HEAT TREATMENT				---			
6 ~ 30	±0.1	±0.2	HARDNESS							
30 ~ 120	±0.15	±0.3	HEAT TREATMENT							
120 ~ 315	±0.2	±0.5	METHOD		DRAWN	J.H.MOON	PROJECT NAME			
315 ~ 1000	±0.3	±0.8	SURFACE TREATMENT	PAINT	DATE	2020-12-02	CHILLER			
1000 ~ 2000	±0.5	±1.2								
2000 ~ 4000	±0.8	±2.0								